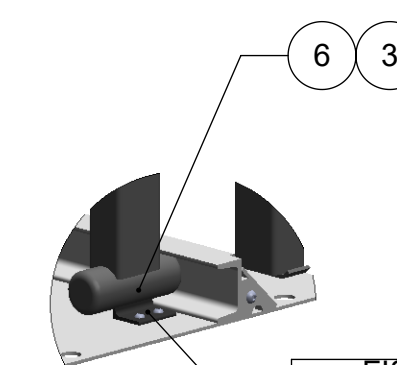
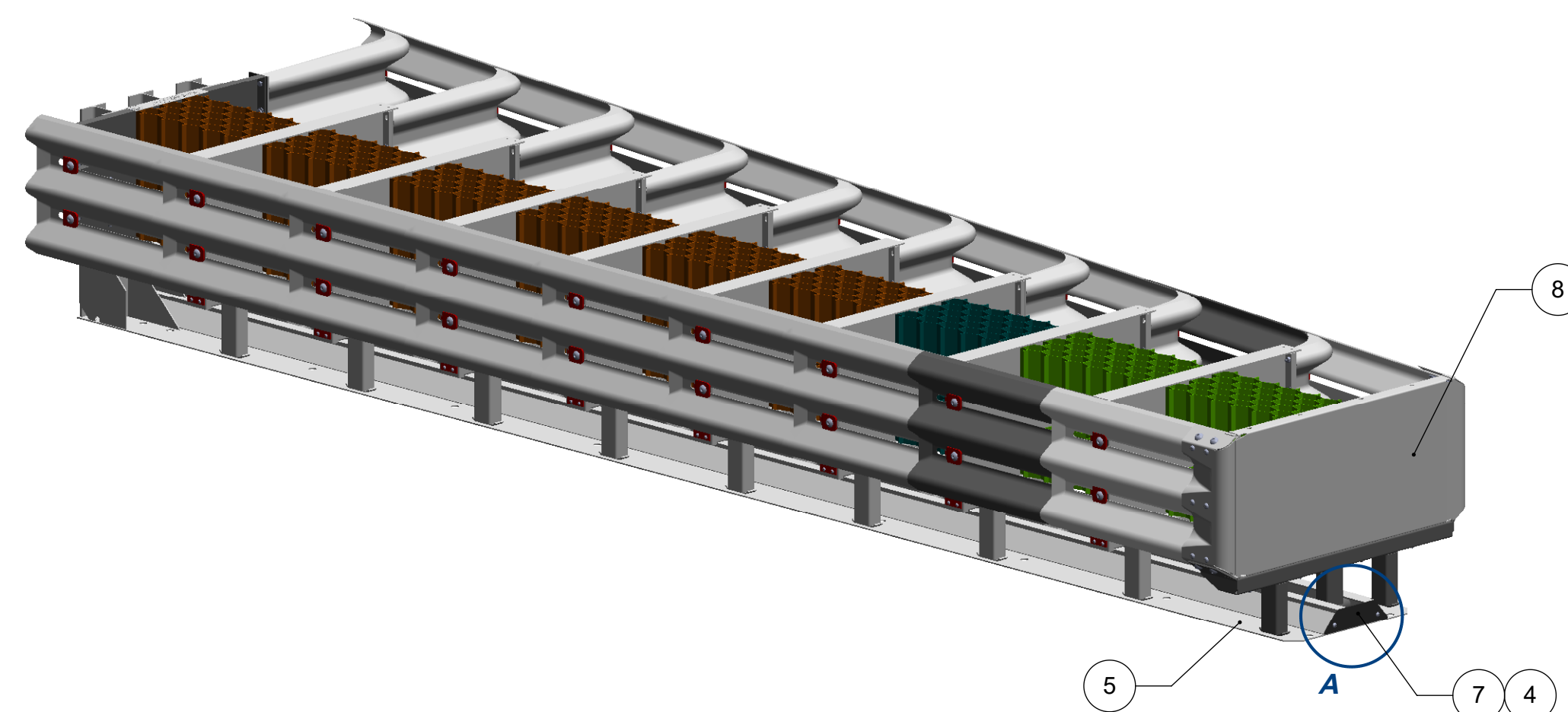
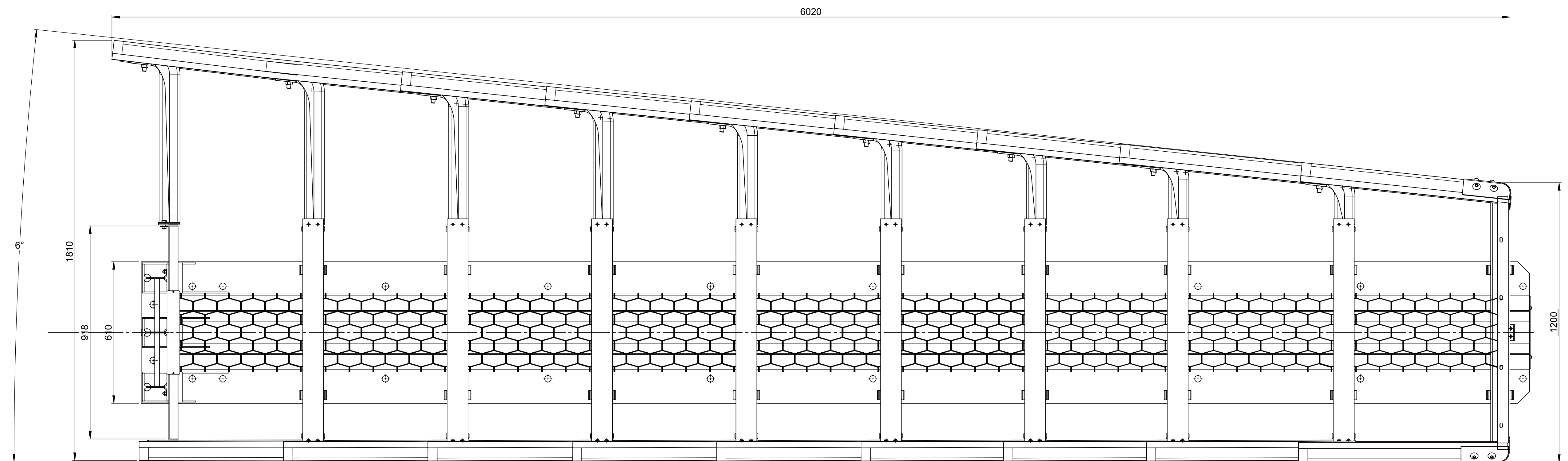
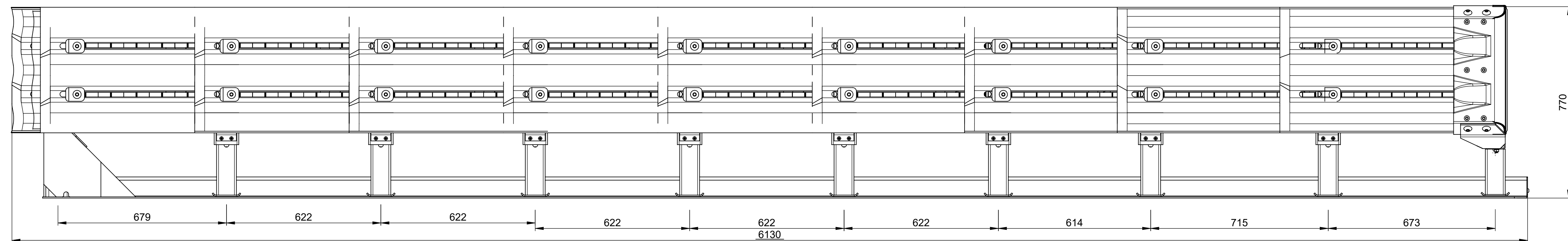


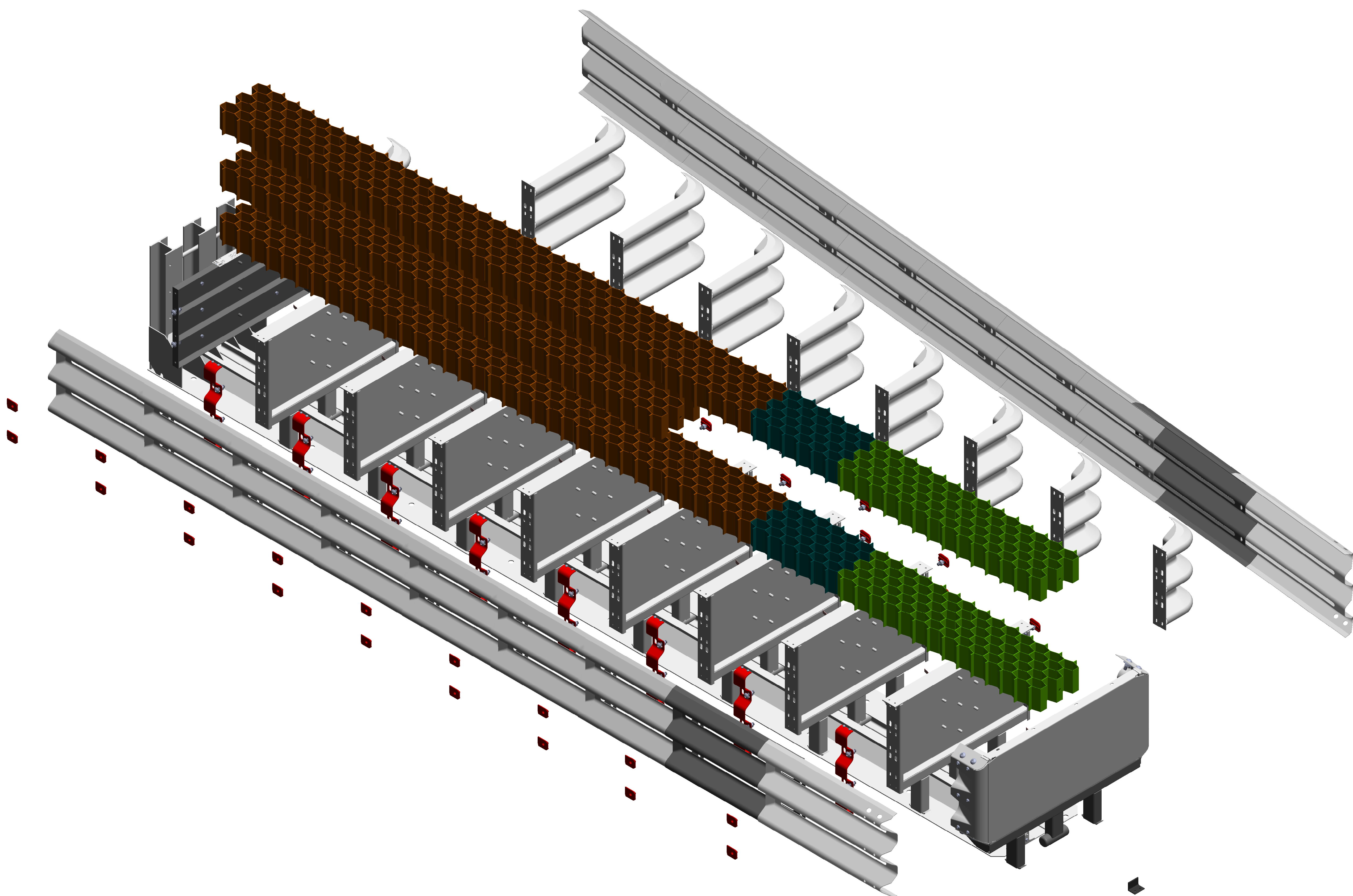
	BURNISHING	ELECTROLYTIC GALV.	HOT DIP GALVANISING	NICKEL PLATING COATING	CHEMICAL NICKEL PLATING
	TEMPERING	INDUCTION QUENCHING	OIL QUENCHING	CEMENTATION	
		TRATTAMENTI SUPERFICIALI O TERMICI			
	RAL 9010 - WHITE	RAL 2004 - ORANGE	RAL 9006 - ALUMINIUM	RAL 6017 - GREEN	RAL 8011 - BROWN
	RAL 1021 - YELLOW	RAL 5007 - BLUE	RAL 9011 - BLACK	RAL1021-YELLOW/RAL9011-BLACK	
		VERNICIATURA			

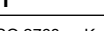
**DETTAGLIO A**

FISSARE IN OPERA DOPO
AVER ULTIMATO L'ASSEMBLAGGIO
DEI CRASH, DEI PANNELLI
INTERMEDI E DEL BUMPER

8	1	SMA 110 SW-R base			D55420100
7	1	Sheet for clousure guide			D44630002
6	1	Support angular			D42380008
5	1	SMA 110 kmh basement			D41730001-T1
4	2	HEX SOCKET BUTTON HEAD SCREW UNI EN ISO 7380 PG 10.9 ZL	M10x20		3000019164
3	2	HEX SOCKET BUTTON HEAD SCREW UNI EN ISO 7380 PG 10.9 ZL	M8x10		3000019745
2	1	TSEI SCREWS UNI 5933 10.9 A2	M3x8		3000019747
1	1	TAG NTG213 Norm. - Type: N0581 Mat. :-			3000018239
Pos.	Qty	Description	Dimension	Length	ID
 INDUSTRY AUTOMATION MANUFACTURING & SERVICE s.r.l. CONSTRUCTION STANDARDS SURFACE CONSTRUCTION ACCORDING TO UNI ISO 342:2004, EXCEPT FOR PARTICULAR INDICATIONS NOT QUOTED CHAMFER: 1 x 45° NOT QUOTED FILET: R 1 TOLERANCES ISO 8015 / UNI ISO 2768-M DRAWING BY CAD 3D 					
		B Raffaele Ronca A Antonio Buccino AUTHOR DATE APPROVAL	08/08/2016 03/08/2017 DATE	Raffaele Ronca Antonio Buccino APPROVAL	Aggiornato esponente di progetto per modifica sottoassiemi DESCRIPTION
		DESCRIPTION SMA - Safety Modular Absorber Crash Cushion SMA 110 SW-R Crash Cushion SMA 110 SW-R Crash Cushion SMA 110 SW-R THIS DRAWING IS INDUSTRY ASM S.r.l. CONFIDENTIAL. INDUSTRY (ANY USE OF THIS) IS FORBIDDEN WITHOUT THE WRITTEN CONSENT OF THE COMPANY. INDUSTRY ASM S.r.l. PROTECTS ITS OWN RIGHTS ACCORDING TO LAWS			
		WEIGHT 1430.54 SCALE 1:10 SHEET / NUMBER 1/2 D55420000			
		ESP B			

BURNISHING	ELECTROLYTIC GALV.	HOT DIP GALVANISING	NICKEL PLATING COATING	CHEMICAL NICKEL PLATING
TEMPERING	INDUCTION QUENCHING	OIL QUENCHING	CEMENTATION	
TRATTAMENTI SUPERFICIALI O TERMICI				
RAL 9010 - WHITE	RAL 2004 - ORANGE	RAL 9006 - ALLUMINIUM	RAL 6017 - GREEN	RAL 8011 - BROWN
RAL 1021 - YELLOW	RAL 5007 - BLUE	RAL 9011 - BLACK	RAL1021-YELLOWRAL9011-BLACK	
VERNICIATURA				



							
INDUSTRY AUTOMATION MANUFACTURING & SERVICE S.r.l.		A	Raffaele Ronca	08/08/2018	Raffaele Ronca	Aggiornato esponente di revisione per modifica sottoassiemi	
CONSTRUCTION STANDARDS			Antimo Buccino	03/08/2017	Antimo Buccino		
SURFACES CONDITION ACCORDING TO UNI ISO 302:2006 EXCEPT FOR PARTICULAR INDICATIONS		DESCRIPTION	SMA - Safety Modular Absorber			WEIGHT	
(		Crash Cushion				KG	1430.54
NOT QUOTED CHAMFER: 1 x 45°		SMA 110 SW-R				SCALE	
NOT QUOTED FILLET: R 1		Crash Cushion SMA 110 SW-R				SHEET	1:10
TOLERANCES ISO 8015 / UNI ISO 2768-m-K		Crash Cushion SMA 110 SW-R				A1	NUMBER
DRAWING BY CAD 3D		Crash Cushion SMA 110 SW-R			E/2		
		Crash Cushion SMA 110 SW-R			DRAWING N°		
		INDUSTRY AMS S.p.A. PROTECT ITS OWN RIGHTS ACCORDING TO LAW			D55420000		
					B		
					1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100		